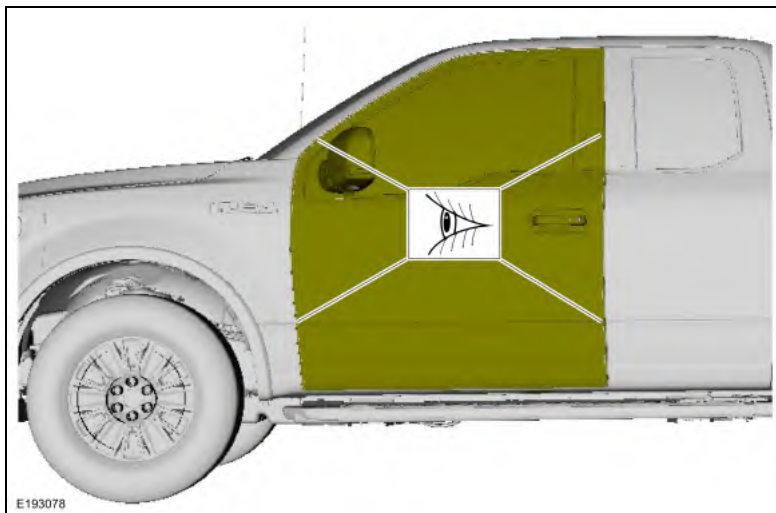


Front Door Alignment - SuperCab

Inspection

NOTE: LH shown, RH similar.

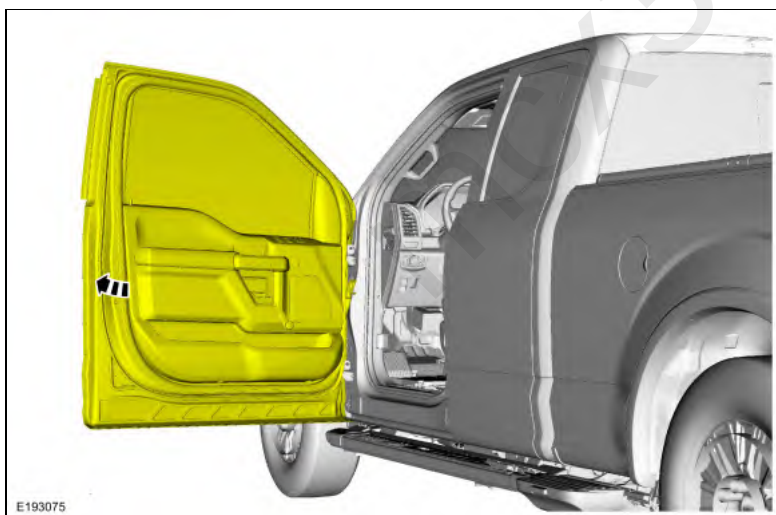
1. Check the rear door alignment.
Refer to: Rear Door Alignment - SuperCab (501-03 Body Closures, General Procedures).
2. Inspect the front door-to-body dimensions.
Refer to: Body and Frame (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



Adjustment

All alignments

1. Open the door.



2. Remove the bolts and the striker assembly.
Torque: 18 lb.ft (25 Nm)

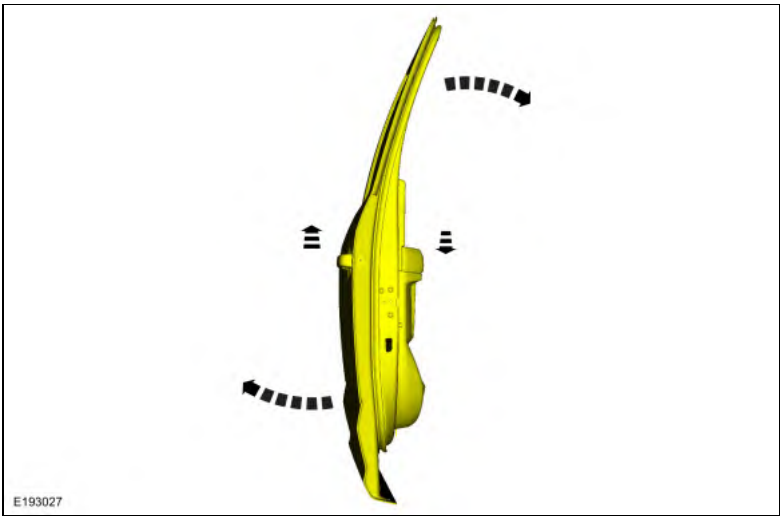


Front door in and out, up and down alignment

- Loosen the bolts enough to permit movement of the door.



- Adjust the door to specification.
Refer to: Body and Frame (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



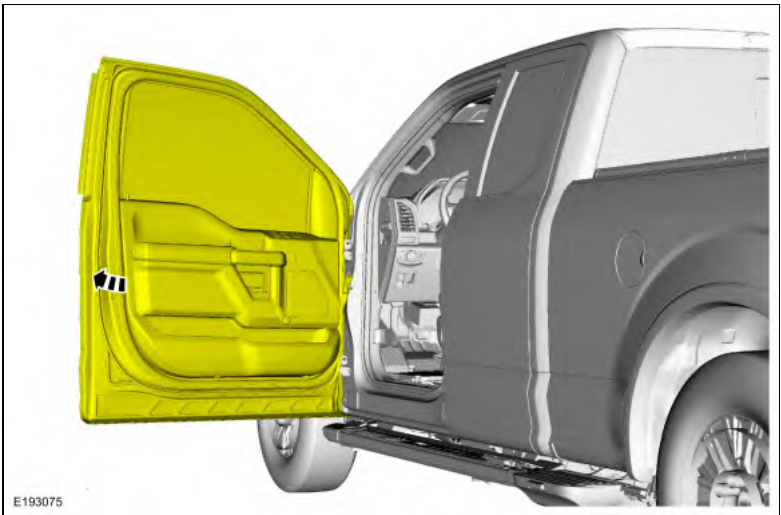
5. Tighten the bolts.
Torque: 41 lb.ft (55 Nm)



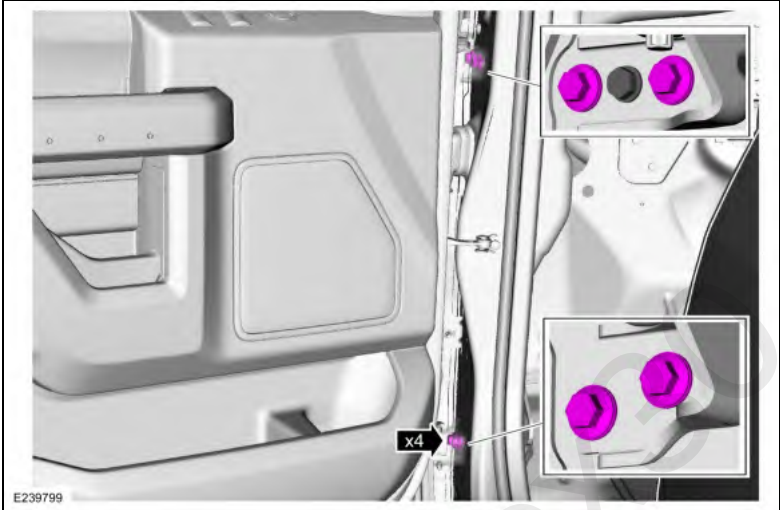
Front door fore, aft and tilt alignment

6. Loosen the bolts enough to permit movement of the door.





10. **NOTE:** Calculate the correct torque wrench setting for the following torque. Refer to the Torque Wrench Adapter Formulas in the Appendix.
- Tighten the bolts.
- Torque:
- 1.: 20 lb.ft (27.5 Nm)

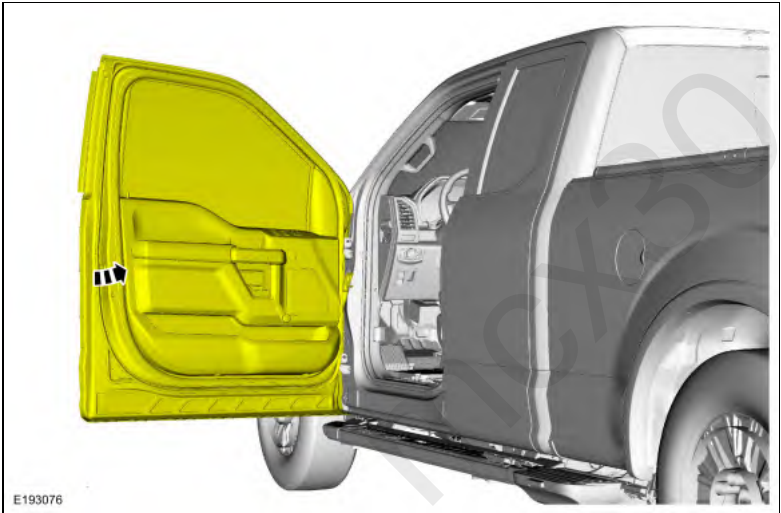


All alignments

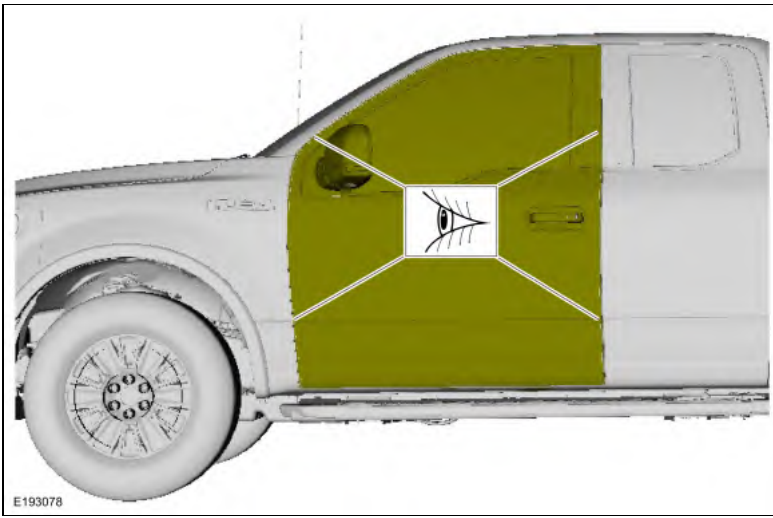
11. Install the striker assembly.
- Torque: 18 lb.ft (25 Nm)



12. Close the door.



13. Inspect the body-to-front door dimensions.
Refer to: Body and Frame (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



mcx30.com